



DAIYA - 550ML
PLANT-BASED PE BOTTLE

YOUR PARTNER IN
**PROMOTIONAL
ECO BOTTLES**

2026 Brochure



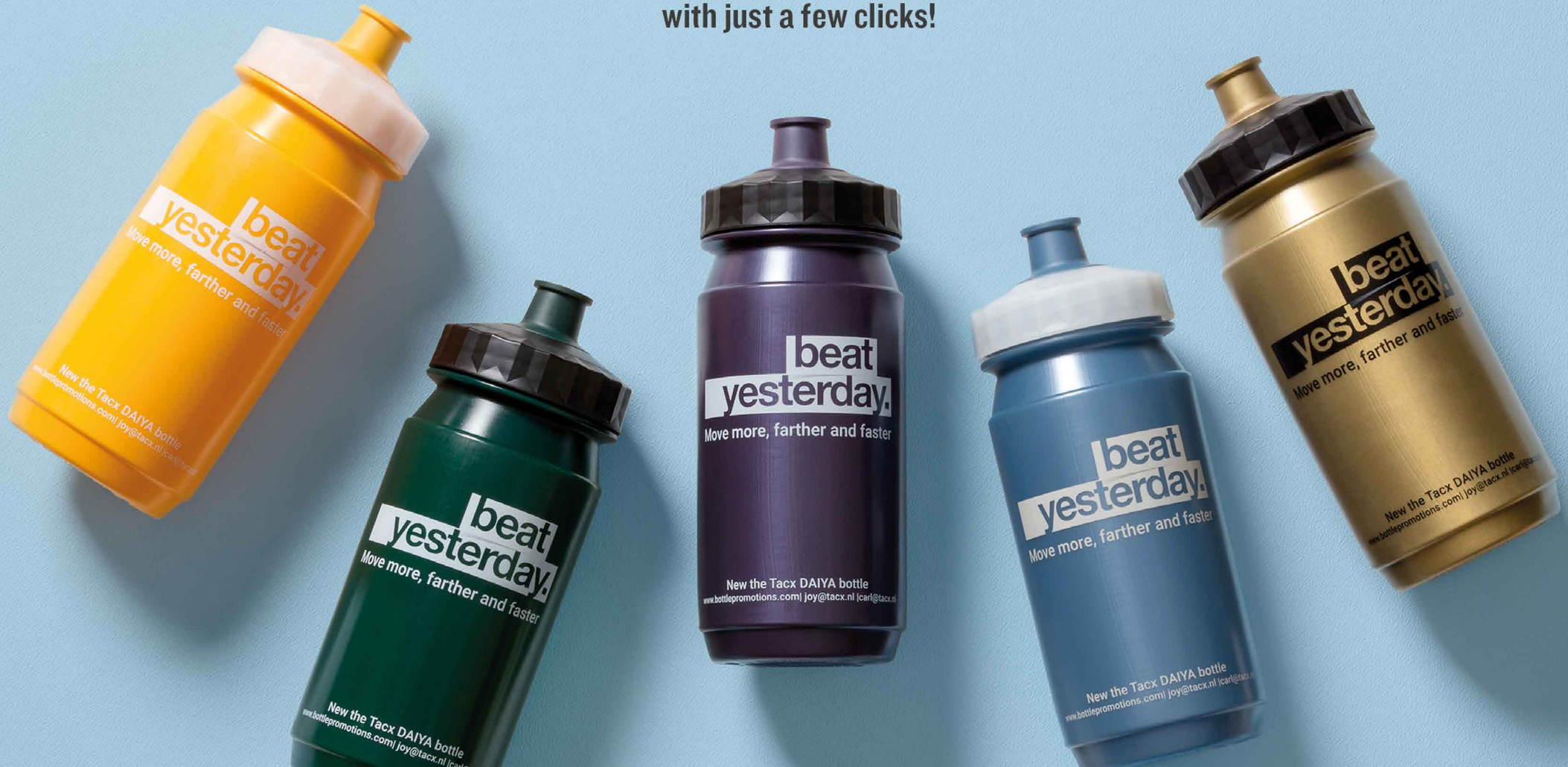
Official dealer
Tacx
BRANDED BOTTLES

EVERY BRAND DESERVES THE PERFECT BOTTLE

With over 30 years of experience, we specialize in manufacturing and printing reusable Tacx sport bottles, proudly made in the Netherlands. Our range features Eco, lifestyle and sport bottles, each designed with a generous printing area, making them perfect for marketing purposes.

The vibrant, high-quality full-color printing elevates the product to a new level. Combined with our short delivery times and Sedex-certified factory, this makes Branded Sports Bottles your ideal partner for promotional bottles.

**Design your perfect promotional bottle today
with just a few clicks!**



3 BOTTLE CATEGORIES

SPORTS BOTTLES

DAIYA



SHIVA



3 cap options



BPA FREE
High quality PE

Food approved
acc. to EU law

Dishwasher
safe max 65°C

ECO BOTTLES

DAIYA 02 Plant-based PE



SHIVA 02 Plant-based PE



Custom colour
> 5.000 pcs



Printed available
from 100 pcs

LIFESTYLE BOTTLES

FUSE



Squeezable
bottle



Official dealer
Tacx
BRANDED BOTTLES



DAIYA

550ml



Cap options



Pull-lid options



The mentioned numbers are pms references. They are an indication and not an exact match. Free sample colours available on request.



Sports bottle

SHIVA ICONIC BOTTLE WITH POWERFUL DESIGN

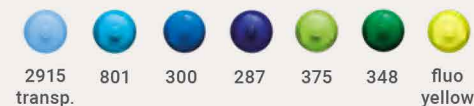
MIX AND MATCH
BOTTLE AND CAP
FOR THE PERFECT
COMBINATION!

SHIVA



Shiva has 3 cap options

Original screw cap



Premium Shanti membrane cap



XT extended pull-lid



500ml & 750ml



Best value
for money



Best seller



Timeless
design



Endless colour
combinations



Available in
500ml/750ml



3 cap
options



Closable
pull-lid

The mentioned numbers are pms references. They are an indication and not an exact match. Free sample colours available on request.





HIGH-QUALITY TACX BOTTLES, A RESPONSIBLE CHOICE!

Our bottles are designed for long-lasting use. All components are made from mono-material plastics, which are easy to recycle, minimizing their environmental impact. We feel it is our obligation to continually search for the best materials and follow new sustainability developments to keep improving our products.

Plant-based PE bottles derived from sugarcane

Our Plant-based PE is made from the residual material of the sugarcane plant. First, the sugarcane is harvested for sugar production. The remaining biomass is then processed into ethanol, which is converted into ethylene — the base material for producing PE. This production process is fast and clean and comes with an important added benefit: while the sugarcane grows, it absorbs CO₂ from the atmosphere.

**Tacx bottles, a practical choice for sustainability
without compromising performance.**

SUSTAINABILITY AT BRANDED SPORTS BOTTLES

At Bottle Promotions, we work hard to minimize our ecological footprint. This is how we put that into practice:

- Production runs on 100% renewable energy
- Bottles are made of mono-material plastics > easy to recycle
- Post-production material is recycled in-house (recycling machine)
- Black bottles contain 15% recycled material
- Sedex 4-Pillar certified factory (meets strict standards for ethics, safety, environment & labour rights)
- Bottles last for years – a durable alternative to single-use / packaged water
- European suppliers to keep transport-related CO₂ emissions low
- Continuous improvement in recycling & waste management
- From 2026 onwards, we will compensate a part of our CO₂ emissions with certified carbon credits that support clean-air projects



Made from
Mono-materials



Reduces single-use
bottled water



Refillable



100% recyclable,
no pet



Food approved
acc. to EU law





Eco bottle

DAIYA 02

**PLANT-BASED
PE BOTTLE
DERIVED FROM
SUGARCANE**

MIX AND MATCH
BOTTLE AND CAP
FOR THE PERFECT
COMBINATION!

DAIYA 02 

Plant-based PE

550ml



Cap options



Pull-lid options

Pull-lid not Plant-based



Made from
Mono-materials



Reduces single-use
bottled water



Refillable



100% recyclable,
no pet



Food approved
acc. to EU law

The mentioned numbers are pms references. They are an indication and not an exact match. Free sample colours available on request.



Eco bottle

SHIVA 02

**PLANT-BASED
PE BOTTLE
DERIVED FROM
SUGARCANE**

MIX AND MATCH
BOTTLE AND CAP
FOR THE PERFECT
COMBINATION!

SHIVA 02

Plant-based PE

500ml & 750ml



Original screw cap

Pull-lid not Plant-based



Made from
Mono-materials



Reduces single-use
bottled water



Refillable



100% recyclable,
no pet



Food approved
acc. to EU law

The mentioned numbers are pms references. They are an indication and not an exact match. Free sample colours available on request.





Lifestyle bottle

FUSE FRUIT FUSION BOTTLE

MIX AND MATCH
BOTTLE AND CAP
FOR THE PERFECT
COMBINATION!

FUSE

450ml



transp.



white



transp.
black

Cap options

White



Anthracite (pms 440)



Fruit Fusion Stick (option)



440



Incl. carry-
on handle



Fruit stick
option



Large print
area



Affordable
lifestyle bottle



Kid-friendly
size

The mentioned numbers are pms references. They are an indication and not an exact match. Free sample colours available on request.

ACCESSORIES

Bottle cages



Deva

Bottle cage featuring a unique cylindrical shape that ensures perfect clamping; has proven its worth many times over during cycling classics over cobblestones.

Various colour options



Ciro

Lightweight bottle cage (just 29 g) with slim shape and tight clamping. The glass fiber core makes it durable and structurally reliable.

Various colour options



Radar

This side load bottle cage is designed to fit small bike frames. Constructed from glass fiber compound for increased clamping force.

Only in black

StarLight bottle crate



Suitable for transporting up to 8 Shiva bottles of 500ml or 750ml and Daiya 550ml.

Available in black.

Pantone match available from 500 pcs.

TECH INFO

Silk screen prints

We use silk screen printing for our bottles, with a separate screen for each print colour.

File specifications

- Adobe Illustrator 8.0 or higher (vector ai file)
 - Adobe Photoshop 5.0 or higher (resolution 300dpi)
- Our preference is for vector files suitable for Adobe Illustrator. Only photos can be provided in Photoshop or as PSD, JPG, or TIFF.

Per email, max. 10MB.

Fonts

Always change letters to outline

Print area

- Bottle 450ml: 195 x 140 mm
- Bottle 500/550ml: 235,5 x 100 mm
- Bottle 750ml: 235,5 x 100 mm & 235,5 x 29 mm (upper print area)

Distance between upper and lower part of imprint of the 750ml bottle is 95 mm (heart to heart print).

All-round printing

With an all-round print the beginning and end of the print area will come together at the back causing a blemish line. This must be accepted. As an alternative you can choose a 5 mm opening.

Top print area 750ml bottles

When printing on the upper part of the 750ml bottle, the top print is considered additional printing colors. So, 2 colors above and 2 below means a total of 4 printing colors.

Full colour process print: CMYK

It is possible that a design must be made up partially in cmyk and a part in spot colours. For example, small text cannot be made up in cmyk and needs to be printed in a pantone colour. To ensure your calculations are correct, please always send us the artwork to check the number of print colours required.

Printing full colour

When printing a full colour design, where the colours meet a 0,5 mm tolerance in closure must be accepted. With the full colour printing process (CMYK), the result will be matte, pixelated and colours can slightly deviate from the visual proof. Our raster size is 34 dpi.

Printing multiple pms colours

When printing a multiple colour design, where the colours meet a 0,5 mm tolerance in closure must be accepted. With PMS printing, the result is a shiny print. Colours created from a part of a PMS colour will be pixelated. Our raster size is 34 dpi.

We use the Pantone Solid Coated colours. Only these colours can be printed.

Printing on coloured bottles

To print a pantone colour onto a coloured bottle, it's necessary to print a white underlay first. No white underlay is required for grey tints, gold, silver and white. In some cases, an outline is visible and must be accepted. Please ask for details. The white underlay is calculated as one extra print colour and one extra screen. If white is already part of the design, there is no extra white underlay required. If in doubt, please contact us for information.

Dark bottles + Top of Shanti cap

Dark bottles and the Shanti caps are unfortunately very sensitive to scratches and scuff marks. This must be accepted.

Templates

We offer free of charge templates to create a design.



BOTTLES

Packaging

Bottle	Content	Amount	Box size	Weight
Fuse with fruit fusion	450ml	50 pcs.	33x33x47 cm	4,9 kg
Fuse	450ml	50 pcs.	33x33x47 cm	4,4 kg
Shanti	500ml	25 pcs.	39x39x22 cm	2.50 kg
Shanti	750ml	25 pcs.	39x39x27 cm	3.10 kg
Shiva	500ml	50 pcs.	39x39x40 cm	4.4 kg
Shiva	750ml	50 pcs.	39x39x52 cm	5.4 kg
Daiya	550ml	50 pcs.	39x39x40 cm	4.65 kg

Big pallet

Bottle	Content	Bottle/pallet	Big pallet size
Fuse	450ml	2,100 pcs.	120x120x210 cm
Shanti	500ml	2,025 pcs.	120x120x220 cm
Shanti	750ml	1,575 pcs.	120x120x220 cm
Shiva & Daiya	500ml/550ml	2,250 pcs.	120x120x220 cm
Shiva	750ml	1,800 pcs.	120x120x220 cm

Small pallet (disposable pallets)

Bottle	Content	Bottle/pallet	Small pallet size
Fuse	450ml	1,500 pcs.	80x120x215 cm
Shanti	500ml	1,350 pcs.	80x120x220 cm
Shanti	750ml	1,050 pcs.	80x120x220 cm
Shiva & Daiya	500ml/550ml	1,500 pcs.	80x120x220 cm
Shiva	750ml	1,200 pcs.	80x120x220 cm

Supplement for Europallet Euro 15,00 per pallet

Bottle size

Bottle	Content	Height	Diameter	Weight
Fuse with fruit fusion	450ml	230 mm	64 mm	90 grams
Fuse	450ml	230 mm	64 mm	80 grams
Shanti	500ml	202 mm	77 mm	90 grams
Shanti	750ml	257 mm	77 mm	115 grams
Shiva	500ml	196 mm	77 mm	75 grams
Shiva	750ml	250 mm	77 mm	95 grams
Daiya	550ml	196 mm	77 mm	80 grams

STARLIGHT BOTTLE CRATE

Per pallet size 120x120x220

135 pcs. packed in individual boxes

200 pcs. in bulk

StarLight in box

Box size = 36x26x21 cm

Weight = 880 grams

UPS

4 pcs. StarLight - 1 package with UPS

50 bottles 500ml & 750ml - 1 package with UPS





CHAMPIONS RELY ON TACX BOTTLES

We are proud to be a technical partner of many World Tour teams, Pro-continental teams, Continental teams and Women teams. It is through this collaboration with professionals that we are able to develop high-performance bottles that athletes trust and rely on.





Consult for info & pricing...

World Tour teams find their way to sustainability

The official pro team water bottle is the Daiya O2, made from Biobased material derived from sugarcane. From the residual sugarcane material, we process polyethylene that is used for our bottles. This process is much cleaner than the conventional methods and has a nice added benefit: as the sugarcane grows, it removes CO2 from the air.

This bottle is the favorite among the professional cyclists of our partner teams.

All bottles and bottle cages are produced in our own factory in the Netherlands, allowing us to control and guarantee quality. For the best grip, we always recommend combining a Tacx bottle with a Tacx bottle cage.

Don't miss this opportunity to benefit from these sought-after eye-catchers!

Available in boxes of 50 or 25 pieces per design. Delivery time 3-5 working days.





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Official dealer
Tacx
BRANDED BOTTLES

About us



1957

Tacx was founded by Koos Tacx sr. on May 1st 1957 in the Netherlands.

Family company

Three generations of cyclist fanatics work together to create the impossible.

Produced in the Netherlands

All our products are fully produced in the Netherlands.

A Garmin company

In 2019 Garmin acquired Tacx, enabling endless technological possibilities.

Tacx is now a proud member of the Garmin family. As part of the Garmin company, Tacx will remain the same reliable manufacturer and supplier of the promotional printed Tacx bottles you were always able to count on.

Our USP's

**BPA
FREE**

Our bottles are
BPA free



Full color all
round printing



Food approved



2 week delivery



Dishwasher safe
up to 40 degrees



Recyclable



Made in the
Netherlands



Refillable



